

| Available length and versions                     | AT20 PRO             | Comment  |
|---|----------------------|--|
| Standard lengths                                  | rolls of 50 or 100 m | -  |
| Cut to lengths / lengths > 100 m                  | on request           | -  |
| In-between belt widths / other widths             | not available        | only belt widths listed in the table available |
| minimum length endless joined (b <b>21</b> 00 mm) | 1260 mm              | -  |
| Standard material                                 | TPUAU1               | FDA compliant                                  |
| Belt colour                                       | blue                 | -  |
| Steel tension member                              | Standard             | -  |

| Belt widths b [mm] (In-between belt widths on request) |    |    |     |  |  |  |
|--|----|----|-----|--|--|--|
| 25   | 50 | 75 | 100 |  |  |  |

| Tooth shear strength (specific belt tooth load bearing) |                           |                  |                           |                  |                           |                  |                           |
|---|---------------------------|------------------|---------------------------|------------------|---------------------------|------------------|---------------------------|
| R.p.m. n [min-1]  | F <sub>tspez</sub> [N/cm] | R.p.m. n [min-1] | F <sub>tspez</sub> [N/cm] | R.p.m. n [min-1] | F <sub>tspez</sub> [N/cm] | R.p.m. n [min-1] | F <sub>tspez</sub> [N/cm] |
|   | 175                       | 600              | 122.268                   | 1,600            | 88.264                    | 3,200            | 60.904                    |
|   | 171.733                   | 700              | 117.419                   | 1,700            | 85.956                    | 3,400            | 58.426                    |
|   | 168.692                   | 800              | 113.051                   | 1,800            | 83.762                    | 3,600            | 56.081                    |
|   | 165.847                   | 900              | 109.077                   | 1,900            | 81.673                    | 3,800            | 53.854                    |
| 80  | 163.175                   | 1,000            | 105.432                   | 2,000            | 79.678                    | 4,000            | 51.735                    |
| 100   | 160.655                   | 1,100            | 102.066                   | 2,200            | 75.94                     | 4,500            | 46.843                    |
| 200   | 149.85                    | 1,200            | 98.938                    | 2,400            | 72.494                    | 5,000            | 42.44                     |
| 300   | 141.179                   | 1,300            | 96.018                    | 2,600            | 69.299                    | 5,500            | 38.437                    |
| 400   | 133.936                   | 1,400            | 93.279                    | 2,800            | 66.319                    | 6,000            | 34.767                    |
| 500   | 127.717                   | 1,500            | 90.7                      | 3,000            | 63.528                    | 6,500            | 31.38                     |

| AT20 PRO                      |                      |                       | Admissible tensile force of the belt F <sub>adm</sub> / belt weight |                     |                     |                     |
|-------------------------------|----------------------|-----------------------|---|---------------------|---------------------|---------------------|
| belt width                    |                      | b [mm]                | 25  | 50                  | 75                  | 100                 |
| M                             | Steel tension member | F <sub>Tadm</sub> [N] | 5,600   | 11,200              | 16,800              | 22,400              |
|                               | Specific elasticity  | C <sub>spez</sub> [N] | 1.4·10 <sup>6</sup>   | 2.8·10 <sup>6</sup> | 4.2·10 <sup>6</sup> | 5.6·10 <sup>6</sup> |
| V                             | Steel tension member | F <sub>Tadm</sub> [N] | 2,800   | 5,600               | 8,400               | 11,200              |
| Belt weight (Standard) [kg/m] |                      | 0.24                  | 0.48  | 0.72                | 0.96                |                     |

|                                   | AT20 PRO   | Flexibility (Minimum number of teeth / minimum diameter) |     |  |
|-----------------------------------|--|--|-----|--|
|                                   |  | Steel tension member                                     |     |  |
|                                   |  |  | V   |  |
| z <sub>min</sub> d <sub>min</sub> | Minimum number of teeth without contraflexure (z <sub>min</sub> )                      | 18   | 18  |  |
|                                   | Minimum diameter of tensioning roller without<br>contraflexure (d <sub>min</sub> [mm]) | 120  | 120 |  |
| z <sub>min</sub>                  | Minimum number of teeth with contraflexure (z <sub>min</sub> )                         | 25   | 25  |  |
|                                   | Minimum diameter of tensioning roller with contraflexure (d <sub>min</sub> [mm])       | 180  | 180 |  |